

- World leader in punching and shearing solutions
- Worldwide distribution network
- Proven quality, design and craftsmanship
- Continuous innovation
- Complete after sales service
- Great versatility that includes the highest range in accessories and optional equipments in the market
- The only machine fully produced and manufactured in the European Union
- All GEKA machines are special order. GEKA is the only ironworker that you can customize to fit your needs

SANDBELD [®] **AS**

VÆRKTØJSMASKINER

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www.geka.es

Distributor:



Microcrop

Ironworker - one cylinder punching machine with 3 work stations:

- punching
- shear for flat bars
- angle cutting

Excellent cutting quality on the shearing of flat bar station

| MICROCROP 36 | |
|-------------------------------|-------------------|
| SHEAR FOR FLAT BARS | |
| Shearing capacity | 350x6 / 200x13 mm |
| Length of blades | 356 mm |
| Cut of an L-leg at 45° | 70 mm |
| Working height | 980 mm |
| SHEAR FOR SECTION IRON | |
| L at 90 ° | 80x80x8 |
| L at 45° | 50x50x6 |
| Round bar Ø | 35 mm* |
| Square bar \square | 30 mm* |
| NOTCHING | |
| Plate thickness | 360 Kn |
| Angle of | Ø28x10 |
| Depth | 170 mm |
| Width | 980 mm |
| PUNCHING | |
| Maximum capacity | 80x12 mm* |



Angle cutting station



Adjustable Gap on L blades.
Safety protection



L cut up to 80x80x8 mm.
without any waste of material or burrs.
Material clamping guide.

Punching station



Monoblock body and
sandwich structure



Blade-holder Adjustment



Punching $\varnothing 28 \times 10$ mm.
Quick change punch.
Off-set punches available for small angles
Safety protection



Adjustable Stripper



Accurate positioning table with removable
front for F punching, leg down.

Manual selector switch / electrical
limit switch

"Inching" selector switch

Easily removable door to access
hydraulic unit



Flat bars cutting station

$\varnothing 30$ cut and \square up to 25 mm in position of
flat plate (with slight deformation)



Shearing of flat plate up to 200x13 mm.
Shearing of an L-leg at 45°



Material clamping guide



Adjustable play between
flatbar blades



End switches for travel setting



Optional equipment

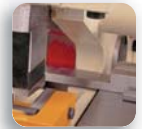
Punching equipment up
to $\varnothing 36 \times 8$ mm in thickness



Blades for \varnothing cut
minimum deformation



Rectangular notching



"Touch & Cut" length stop

